



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D5358-1

Job Sheet 185726



Part No: D5358-1

Job Qty: 8 ea

Part Name: Cover Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/1/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B SHEET 1 IPP REV:A 15.10.28 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	8 pcs		11/16/18	0.00	1.37	Waterjet - Flow		DL 18/11/05
110	QC	8 pcs		11/16/18	0.00	0.00	QC2 Waterjet-4		DL 18/11/05
120	QC	8 pcs		11/16/18	0.00	0.00	QC8-6		38
130	HandFinish	8 pcs		11/16/18	0.00	0.66	HandFinish1		DR 18/11/06
140	QC	8 pcs		11/16/18	0.00	0.00	QC7-5		AS 18-11-7
150	SprayPaint	8 pcs		11/16/18	0.00	0.58	Spray Paint		AS 18-11-18
160	QC	8 pcs		11/16/18	0.00	0.00	QC14		38
170	Packaging	8 pcs		11/16/18	0.00	0.00	Packaging3-2		7 158 NOV 22 2018
180	QC21-SA	8 Ea		11/16/18	0.00	0.00	QC21		21 NOV 22 2018

Part Op 100 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr if necessary

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Chemical Conversion Coat per QSI005 4.1

140 - QC7-Inspect Chemical Conversion Coat

150 - PRIME AS PER DWG AND QSI005 4.2 EPOXY GREY TEMPO PRIMER PRIMER BATCH: 138646

160 - QC14- Inspect Spray Paint

170 - Identify as per dwg & Stock Location: _____

180 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.020	6061-T6 Sheet .020	1.8400 sf (.23 ea)	100-Waterjet - Flow - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.020	2	105	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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Container No: S124420



Part: D5358-1

Job No: 185726

Serial No/Batch: S124420

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 11/05/18